WARNING! Improper installation of a gas tank can cause the product to malfunction and cause injury or death to the occupants and/or damage to the vehicle.

- Shake your tank in order to remove any residual debris out the neck hole.

- Do not cut or trim a poly tank. This includes the flanges, which are hollow.

- Never fill your tank 100% full. Leave room for the cool fuel from underground tanks to expand.

- Remove your gas cap slowly. Fuel spray can cause injury.

- Your tank must be grounded to the frame. Run a ground wire to 1 of the 5 sender unit mounting screws. The screws should be #10-32 x 5/8" long. If your filler tube is separate from the tank and connected with a rubber hose, it should also be grounded.

- Remote-mount rollover valves must be mounted in a vertical position. It should be mounted as high, or higher than your filler tube... the higher, the better.

- Maintain at least 2" of clearance between your tank and your exhaust system. Header tape can be used to wrap the tailpipes, or heat shields can be utilized to minimize the heat from your tailpipes and lessen the excess vapors caused by heating the fuel.

- Use a flexible fuel line between the tank and your frame-mounted fuel line,

- Use an anti-galling compound, such as Never Seez, on all screw threads.

- Use fuel-resistant gasket cement on all sealing surfaces. Do not use silicone.

- Use the supplied fender washers to install a flange-mounted tank. Do not overtighten your mounting bolts... snug is the operative word.

(See Other Side)
**PRESS VENT THROUGH GROMMET BY HAND ...DO NOT POUND.**

**1. LUBE WITH ONE DROP OF LIGHT OIL**

**2. INSERT GROMMET INTO 1/2" DIAMETER HOLE**

**PICKUP TUBE:** Measure the depth of your tank by inserting a tape measure down the 3/4" diameter hole. Add 1/4" to this number to obtain dimension "L", as shown in diagram.

- Trim at a 45 degree angle
- Install in the same manner as the vent.

**L = MEASURED LENGTH + 1/4"**

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**Frequently Asked Questions**

Q. I have the long version of the 1941-48 Chevrolet Poly tank that comes with a third strap. Do I need a spacer above the tank?

A. Yes. You need a spacer to ensure that the tank sits level.

Q. I am having difficulty installing my 1941-'48 Ford tank. Nothing seems to line up properly.

A. You are probably missing the stock rear mounting brackets that hang down from the rear of the frame.